

THE REQUIREMENTS CONTAINED HEREIN SHALL APPLY TO THE SELLER AND ANY SUB-TIER SUPPLIER USED IN FULFILLING THE REQUIREMENTS OF THIS PURCHASE ORDER. FOR CASES IN WHICH THIS STANDARD CLAUSE CONFLICTS WITH APPLICABLE MANUFACTURING SPECIFICATIONS, THE MORE STRINGENT SHALL APPLY.

A. PLATE IS A PROHIBITED STARTING MATERIAL FORM FOR FITTINGS. EXCEPTIONS:

1. PLATE MAY BE USED FOR CAPS AND REDUCERS IF THEY ARE FORMED (EXCLUDING MACHINING) SEAMLESS.
2. BLIND FLANGES, SLIP ON REDUCING FLANGES WITHOUT HUBS, FORMED SEAMLESS REDUCERS (EXCLUDING MACHINING), ORIFICE PLATES AND SPECTACLE FLANGES, ONLY MAY BE MACHINED FROM PLATE.

B. WHERE SPECIFICATIONS ALLOW BAR STOCK, ROLLED BAR MAY BE USED AS A SUBSTITUTE FOR FORGINGS IN THE MANUFACTURE OF FITTINGS, PROVIDED THE AXIS OF THE FITTING IS PARALLEL TO THE AXIS OF THE ROLLED STOCK AND AT LEAST 1/3 OF THE DIAMETER (1/5 OF THE DIAMETER FOR FITTINGS 1/8 NPS THROUGH 3/4 NPS, WHERE LESS THAN 1/3 BUT MORE THAN 1/5 IS REMOVED, THE ROLLED BAR SHALL BE ULTRASONICALLY INSPECTED FOR SOUNDNESS PER THE BAR SPECIFICATION) OF THE BAR AS ROLLED IS REMOVED FROM THE CENTER OF THE BAR IN THE MACHINING PROCESS.