

FORGED NON-FERROUS AND AUSTENITIC STAINLESS STEEL BAR MAY BE USED IN LIEU OF INDIVIDUAL FORGINGS PROVIDED THAT (1) THE AXIS OF THE FLANGE IS PARALLEL WITH THE AXIS OF THE FORGED BAR AND (2) FOR 2-1/2 INCH NPS PIPE FLANGES AND SMALLER, THE NOMINAL STARTING BAR STOCK SHALL NOT EXCEED THE FLANGE OD BY MORE THAN 2 INCHES AND, (3) FOR 3 INCH NPS PIPE FLANGES AND LARGER, THE CENTER 1/3 OF THE BAR DIAMETER SHALL BE REMOVED. (4) CERTIFIED MATERIAL TEST REPORT SPECIFIES THE STARTING FORM IS FORGED BAR.