

NDT FOR MIL-S-1222

FASTENERS SHALL BE NONDESTRUCTIVELY INSPECTED BY WET MAGNETIC PARTICLE OR LIQUID PENETRANT TESTS IN ACCORDANCE WITH MIL-STD-271F WITH ACCEPTANCE TESTING TO SAE J122 FOR NUTS, AND SAE J123 FOR BOLTS, SCREWS, AND STUDS. THE USE OF GROUP I PENETRANT MATERIALS OR SOLVENT-TYPE PENETRANT REMOVERS UTILIZED IN OTHER GROUP METHOD INSPECTIONS OF MIL-STD-271F SHALL BE PROHIBITED.