

NDT FOR MIL-S-1222

FASTENERS SHALL BE NONDESTRUCTIVELY INSPECTED BY WET MAGNETIC PARTICLE OR LIQUID PENETRANT TESTS IN ACCORDANCE WITH T9074-AS-GIB-010/271 WITH ACCEPTANCE TESTING TO SAE J122 FOR NUTS, AND SAE J123 FOR BOLTS, SCREWS, AND STUDS. THE USE OF GROUP I PENETRANT MATERIALS OR SOLVENT -TYPE PENETRANT REMOVERS UTILIZED IN OTHER GROUP METHOD INSPECTIONS OF T9074-AS-GIB-010/271 SHALL BE PROHIBITED.