

CLEANLINESS NON-CRITICAL HYDRAULIC COMPONENT WITH CORROSION
RESISTANT INTERNALS

1. HYDRAULIC COMPONENTS ON THIS ORDER HAVE BEEN DETERMINED TO
BE

"CLEANLINESS NON-CRITICAL" AND CONTAIN ONLY CORROSION
RESISTANT

INTERNALS. THE SELLER IS TO NOTIFY THE BUYER IF IT IS
DISCOVERED THAT ANY INTERNAL PARTS ARE NOT CORROSION
RESISTANT. NON-CRITICAL COMPONENTS MUST BE PRESERVED IN A
CLEAN DRY CONDITION, AND PACKAGED IN A MANNER SUCH THAT THEY
CAN BE INSTALLED, BY WELDING OR BRAZING IF APPLICABLE,
DIRECTLY INTO THE HYDRAULIC SYSTEM BEFORE SYSTEM FLUSHING AND
WITHOUT NEED OF COMPONENT DEGREASING.

2. CLEAN FABRICATED PARTS AFTER FINAL MACHINING AND BEFORE
FINAL

ASSEMBLY EITHER BY HAND CLEANING OR ULTRASONIC CLEANING USING
SOLVENTS THAT DRY FILM-FREE.

3. COMPONENTS AND COMPONENT PARTS SHALL BE ASSEMBLED IN A
CLEAN

ENVIRONMENT AND SHALL BE FREE OF FINS, CHIPS, BURRS, SAND,
MACHINING COMPOUND, DIRT, SCALE, RUST, AND OTHER FOREIGN
MATERIALS. SMALL AMOUNTS OF ASSEMBLY LUBRICANTS AS SPECIFIED
ON APPROVED COMPONENT DRAWINGS ARE ACCEPTABLE.

4. THE ASSEMBLED COMPONENTS SHALL BE PRESERVED DRY WITHOUT
PRESERVATIVE FLUID OR COATINGS BY CAPPING AND SEALING ALL
OPENINGS WITH RIGID OR FLEXIBLE SHEET PLASTIC, RUBBER OR
METAL, OR CAPS MADE FROM PLASTIC, RUBBER, OR METAL. COVERING
SHEET AND CAPS CAN BE SECURED BY TAPE, WATERPROOF TAPE TO
PPP-T-60D, ELECTRICAL TAPE, TYRAPS, BOLTS OR OTHER SUITABLE
METHODS. ALL COVERINGS SHALL BE TO THE SAME STANDARD OF
CLEANLINESS AS THE COMPONENT.

5. A TAG SHALL BE ATTACHED TO EACH COMPONENT STATING THIS IS A
CLEANLINESS NON-CRITICAL HYDRAULIC COMPONENT AND HAS BEEN
CLEANED, CAPPED, AND SEALED AT ALL OPENINGS. INTERNALS ARE
CORROSION RESISTANT AND FREE OF ANY PRESERVATIVE FLUID OR
COATINGS. THE TAG SHALL BE SIGNED AND DATED BY THE SELLER'S

REPRESENTATIVE.