

ELECTRIC BOAT SOURCE INSPECTION MOD TO SC37-8

MATERIAL ON THIS ORDER AND YOUR PROCESSES/PROCEDURES MUST BE INSPECTED BY THE BUYER AS INDICATED BELOW. PLEASE NOTIFY THE BUYER DESIGNATED ON THE PURCHASE ORDER PRIOR TO REACHING THE INDICATED HOLD POINTS. THE NOTIFICATION MUST BE RECEIVED BY WEDNESDAY NOONTIME TO OBTAIN CONSIDERATION FOR SOURCE INSPECTION SCHEDULING THE FOLLOWING WEEK.

MANDATORY HOLD POINTS:

-Hold Points called out elsewhere in this Purchase Order (E.G., in the component Procurement Specification Or in an attached Statement of Work.)

DIMENSIONAL INSPECTION OF WELDMENT (DRAWING 04-60-X1W) OF ALL ANGLES, END POINTS, AND CRITICAL DIMENSIONS, PRIOR TO MACHINING IAW FINAL MACHINING DRAWINGS (04-30-X10). ALL ANGULAR DIMENSIONS SHALL BE HELD TO THE THREE DECIMAL POINT TOLERANCE, AND NOT THE ANGULAR TOLERANCE INDICATED BY THE TOLERANCE SPECIFIED IN THE BODY OF THE DRAWINGS.

DIMENSIONAL INSPECTION AFTER COMPLETION OF FINAL MACHINING (DRAWING 04-30-X10) OF ALL ANGLES AND BASIC DIMENSIONS. ALL ANGULAR DIMENSIONS SHALL BE HELD TO THE THREE DECIMAL POINT TOLERANCE, AND NOT THE ANGULAR TOLERANCE SPECIFIED IN THE BODY OF THE DRAWINGS.

THE BUYER RESERVES THE RIGHT TO CONDUCT INSPECTION(S) OF DETAIL PARTS (PRIOR TO OR DURING ASSEMBLY) AND ASSEMBLIES, AND TO WITNESS ANY OR ALL OPERATIONAL, PRESSURE OR NDT TYPE TESTS