

THIS ITEM HAS BEEN DESIGNATED AS A COMPLEX CRITICAL COMPONENT AND IS SUBJECT TO ENHANCED MATERIALS MANAGEMENT, SUPPLIER QUALITY AND ENGINEERING OVERSIGHT. MATERIAL IS SUBJECT TO IN-PROCESS INSPECTIONS THROUGHOUT THE ENTIRE MANUFACTURING PROCESS. INSPECTIONS MAY INCLUDE, BUT ARE NOT LIMITED TO, PIECE PART INSPECTIONS, WITNESSING SPECIFIC MANUFACTURING OPERATIONS, ASSEMBLY AND TEST.

EXAMPLES OF INSPECTION HOLD POINTS INCLUDE THE FOLLOWING:

SPECIAL PROCESSES (I.E. WELDING, NDT, HEAT TREATMENT)
TESTING (E.G. FIRST ARTICLE, ACCEPTANCE, SHOCK/VIBE
QUALIFICATION,
PRODUCTION)
COMPLEX MACHINING OPERATIONS
CRITICAL DIMENSIONAL INSPECTION
KNOWN DISCREPANCIES/NON-CONFORMANCES ASSOCIATED WITH THE PART OR
ASSEMBLY
COMPLEX ASSEMBLY OPERATIONS

SUPPLIER TECHNICAL ASSESSMENTS MAY BE CONDUCTED TO VERIFY THAT THE SUPPLIER HAS THE CAPACITY AND CAPABILITY TO MEET ALL TECHNICAL AND QUALITY REQUIREMENTS.

THIS PART DESIGNATION REQUIRES THAT A KICK-OFF MEETING BE CONDUCTED WITHIN 60 DAYS OF PURCHASE ORDER AWARD TO ENSURE ALL ASPECTS OF THE ORDERING DATA HAVE BEEN REVIEWED AND ADDRESSED BY THE SUPPLIER. THE KICK-OFF MEETING WILL ADDRESS BUT SHALL NOT BE LIMITED TO THE FOLLOWING:

COMPONENT APPLICATION AND CRITICALITY
MANUFACTURING AND ASSEMBLY PLAN
KEY MILESTONES AND CRITICAL PATH MATERIAL
QUALITY AND PRODUCTION OVERSIGHT
HISTORICAL PERFORMANCE AND CONCERNS
LESSONS LEARNED
IMPROVEMENT OPPORTUNITIES
CURRENT MANUFACTURING STATUS FOR EXISTING ORDERS

A FOLLOW-UP MEETING WILL BE SCHEDULED 30 DAYS AFTER THE KICK-OFF MEETING OR RECEIPT OF CRITICAL PATH MATERIAL, WHICHEVER IS LATER, TO REVIEW ANY CONCERNS IDENTIFIED DURING THE KICK-OFF MEETING AND ESTABLISH THE CUSTOMER OVERSIGHT AND SUPPORT PLAN THROUGH CONTRACT COMPLETION.

BUYER WILL SPECIFY THE REQUIRED INSPECTION HOLD POINTS WITHIN THE
PART ORDERING DATA. IF THE INSPECTION HOLD POINTS ARE UNCLEAR
OR
NEED CLARIFICATION, SELLER SHALL SUBMIT A VENDOR INFORMATION
REQUEST
FOR DISPOSITION.