

SUPPLIER SHALL ENSURE THAT FOUNDRY HEAT NUMBER, MANUFACTURER'S IDENTIFICATION AND MATERIAL SPECIFICATION ARE MARKED ON EACH INDIVIDUAL CASTING. EACH PIECE NOT SO MARKED SHALL BE SUBJECT TO REJECTION.

CRES ITEMS USED IN OR INTENDED FOR USE IN WELDED APPLICATIONS SHALL BE FURTHER IDENTIFIED WITH THE APPLICABLE WROUGHT PRODUCT DESIGNATOR (304, 304L, 316, ETC.) FOR CAST MATERIALS. FOR WROUGHT MATERIALS OR THE APPLICABLE INDUSTRY DESIGNATOR (CF-3, CR-3M, CF-8, ETC.) FOR CAST MATERIALS.

WHEN MARKING IS PERFORMED BY USE OF THE VIBRO TOOL METHOD ON MATERIAL ON WHICH MARKING LEGIBILITY MAY DEGRADE, THE AREA BEING MARKED MUST BE COATED WITH A BLUE DYKEM TYPE SOLUTION PRIOR TO ETCHING. IF DYKEM IS USED ON SURFACES THAT WILL CONTACT THE WORKING FLUID OF THE COMPONENT, IT MUST BE REMOVED PRIOR TO DELIVERY.