

I. PLATE PROCURED ON AN ELECTRIC BOAT CORPORATION PURCHASE ORDER:

EACH PLATE SHALL BE INDENTATION-STAMPED WITH THE FOLLOWING INFORMATION IN ONE CORNER ADJACENT TO THE MILL MARKING.

A UNIQUE SEVEN CHARACTER SERIAL NUMBER IN THE FOLLOWING FORMAT:

PO ALPHA ID MILL DESIGNATION FIVE NUMBER UNIQUE SERIAL NUMBER (99999) ASSIGNED BY MILL

PO ALPHA ID IS DESIGNATED BY THE THIRD LETTER OF THE PURCHASE ORDER NUMBER

MILL = "L" (LUKENS) AND "U" (U.S. STEEL)

00001 THROUGH 99999

I.E PURCHASE ORDER PPU121-002 WOULD USE THE LETTER "U" AS THE FIRST CHARACTER OF THE SERIAL NUMBER, E.G. UU12345 OR UL12345.  
PURCHASE ORDER PPT121-002 WOULD USE THE LETTER "T" AS THE FIRST CHARACTER OF THE SERIAL NUMBER, E.G. TU12345 OR TL12345.

ALL INDENTATION STAMPING SHALL BE ACCOMPLISHED USING LOW STRESS, ROUND-NOSE DIES WITH CHARACTERS A MINIMUM OF 1/4" HIGH. STENCILING OR PAINT MAY BE USED IN LIEU OF STAMPING ON PLATES 1/4" THICK OR LESS.

THIS UNIQUE SERIAL NUMBER SHALL BE IN LIEU OF THE BUYER'S PURCHASE ORDER NUMBER, ITEM NUMBER AND UNIQUE CIRCLE NUMBER AS PRESENTLY INVOKED BY ELECTRIC BOAT SPECIFICATIONS 3517, 3676, 3695, 3701, 3713 AND 3725.

II. PLATE PROCURED ON A HUNTINGTON INGALLS INDUSTRIES - NEWPORT NEWS SHIPBUILDING (HII-NNS) PURCHASE ORDER:

FOR HII-NNS PROCURED Q-1 PLATE:

EACH PLATE SHALL BE MARKED WITH THE HII-NNS PURCHASE ORDER NUMBER, LINE ITEM NUMBER AND A

UNIQUE SEQUENTIALLY ASSIGNED SERIAL NUMBER.  
E.G. 4500001361-1-3

FOR HII-NNS PROCURED STD PLATE:

EACH PLATE SHALL BE MARKED WITH THE HII-NNS  
PURCHASE ORDER NUMBER AND LINE ITEM NUMBER.  
E.G. 4500001361-1