

ON THE BUYERS SUPPLIED MATERIAL, SELLER TO ASSURE THAT:

A. MATERIAL IDENTIFICATION REQUIREMENTS INVOKED IN THIS ORDER ARE REFLECTED ON THE MATERIAL AS RECEIVED FROM THE BUYER,

B. THE FINAL MARKING, IN ADDITION TO THE PURCHASE ORDER REQUIREMENTS, IS TO BE MAINTAINED ON THE MATERIAL IN ACCORDANCE WITH THE TABLE BELOW. ALL TYPES OF MARKINGS IN THE TABLE BELOW ARE REQUIRED TO BE MAINTAINED THROUGHOUT ALL OPERATIONS. THIS TABLE DOES NOT REQUIRE THE SELLER TO ADD MARKINGS THAT DID NOT ORIGINALLY APPEAR ON THE BUYER'S SUPPLIER MATERIAL.

TYPE OF MARKING	EXAMPLE
EB3952 DESIGNATOR	NCA
PREVIOUS DRAWING NUMBER	H765-4402
VENDOR SERIAL NUMBER	PPY241-001-1-2000-9
MIC#	NCZ10048-044G
MATERIAL SPECIFICATION	MIL-C-24723
HEAT/LOT (IF PROPERTIES NOT ALTERED)	731236
NDT MARKING	UT;MT;RT;VT

NOTE (1): WHERE A MIC NUMBER IS MAINTAINED ON THE MATERIAL, NO OTHER MARKING NEED BE MAINTAINED.

NOTE (2): ALTERNATIVELY, THE SELLER MAY MAINTAIN TRACEABILITY OF THE BUYER'S SUPPLIED MATERIALS BY USING AN UNIQUE IDENTIFICATION CODE THAT PROVIDES TRACEABILITY TO THE INFORMATION REQUIRED BY PARAGRAPH B. IN THIS CASE, THE SELLER SHALL PROVIDE DOCUMENTATION THAT RELATES TO THE UNIQUE CODE TO THE REQUIRED MARKINGS.

NOTE (3): REQUIRED MARKINGS SHALL BE MAINTAINED THROUGHOUT ALL OPERATIONS EXCEPT ONLY IN THE FOLLOWING CASES:

1. WHEN THE MARKING ON A PART OR PIECE OF MATERIAL WILL BE REMOVED BY THE MANUFACTURING PROCESS, THE MARKING SHALL BE TRANSFERRED TO ANOTHER LOCATION ON THE PIECE. IF MARKING CANNOT BE TRANSFERRED TO ANOTHER LOCATION, IT SHALL BE RESTORED AFTER THE COMPLETION OF THE OPERATION.
2. ITEMS TOO SMALL TO MARK OR ITEMS THAT CONTINUALLY

HAVE THEIR MARKING REMOVED BY THE VARIOUS MANUFACTURING OPERATIONS MAKING IT IMPRACTICAL TO MAINTAIN, CAN BE CONTROLLED BY THE USE OF TOTES, BAGS, TAGS, AND/OR BOXES IDENTIFIED WITH THE PROPER TRACEABILITY INFORMATION PROVIDED THE IDENTITY IS MAINTAINED AT ALL TIMES.

3. WHERE THE MATERIAL IN ITS FINISHED CONDITION CANNOT BE PHYSICALLY MARKED WITH ALL REQUIRED INFORMATION DO TO SURFACE FINISH, SPACE LIMITATIONS, OR PAINT/COATINGS, A TAG MAY BE ATTACHED INSTEAD BEARING THE NECESSARY INFORMATION.

WHEN MARKING IS PERFORMED BY USE OF THE VIBRO TOOL METHOD ON MATERIAL ON WHICH MARKING LEGIBILITY MAY DEGRADE, THE AREA MUST BE COATED WITH A BLUE DYKEM TYPE SOLUTION PRIOR TO ETCHING. IF DYKEM IS USED ON SURFACES THAT WILL CONTACT THE WORKING FLUID OF THE COMPONENT, IT MUST BE REMOVED PRIOR TO DELIVERY.