

TITLE: QUALITY CONTROL REQUIREMENTS ELECTRIC BOAT CORPORATION SPECIFICATION 2678 REV M.

ALL MATERIAL DELIVERED UNDER THIS ORDER MUST BE PRODUCED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS CONTAINED IN, THE CONTRACTUAL REVISION OF ELECTRIC BOAT SPECIFICATION EB2678 REV M.

THE FOLLOWING PARAGRAPHS HAVE BEEN INSERTED AS A BRIDGING ACTION UNTIL EB2678 REVISION M IS MODIFIED TO INCORPORATE THIS CONTENT. THESE PARAGRAPHS ARE APPLICABLE TO MATERIAL PRODUCED AFTER 09/01/16.

IN ADDITION TO THE REQUIREMENTS OF ELECTRIC BOAT SPECIFICATION EB2678 REVISION M, WEDGE TESTING PERFORMED IN ACCORDANCE WITH ASTM F606 SHALL UTILIZE WEDGE TEST SAMPLES SPECIFIED BY SECTION 3.5.1 OF ASTM F606/F606M-16.

SECTION 3.5.1 SPECIFICALLY READS:

"WHEN BOTH WEDGE TENSION AND PROOF LOAD TESTING ARE REQUIRED BY THE PRODUCT SPECIFICATION THE BOLTS THAT HAVE BEEN THE PROOF LOAD-TESTED IN ACCORDANCE WITH METHOD 1 (3.2.3) OR METHOD 3 (3.2.5) MAY BE USED FOR WEDGE TESTING. FASTENERS THAT HAVE BEEN YIELD STRENGTH TESTED UTILIZING EITHER METHOD 2 (3.2.4) OR METHOD 2A (3.2.4.1) SHALL NOT BE REUSED FOR WEDGE TESTING."