

THE REQUIREMENTS CONTAINED HEREIN APPLY TO THE SELLER'S AND THEIR SUB-TIER SUPPLIER PROCEDURES USED IN FULFILLING THE REQUIREMENTS OF THIS PURCHASE ORDER.

A. PROCEDURE APPROVAL

1. ALL PRODUCTION AND REPAIR WELDING (INCLUDING CASTING REPAIR) AND BRAZING WHEN INVOKED BY THIS PURCHASE ORDER OR SUB-TIER DOCUMENTS (I.E., FABRICATION/MATERIAL SPECIFICATIONS, DRAWINGS, ETC.), MUST BE PERFORMED IN ACCORDANCE WITH WRITTEN PROCEDURES APPROVED BY ELECTRIC BOAT DIVISION PRIOR TO PERFORMANCE OF WELDING OR BRAZING AND SHOULD BE SUBMITTED FOR APPROVAL WITHIN THIRTY (30) DAYS OF SELLER'S RECEIPT OF ORDER. IN ADDITION, EVIDENCE OF PERSONNEL QUALIFICATIONS SHALL BE AVAILABLE UPON REQUEST WHEN SUCH QUALIFICATION IS A REQUIREMENT.

NOTE:

PERMISSION TO PERFORM REPAIR WEDLING FOR OTHER THAN MINOR AND NOMINAL REPAIRS AS DEFINED BY THE FABRICATION SPECIFICATION MUST BE AUTHORIZED BY ELECTRIC BOAT DIVISION PRIOR TO PERFORMING SUCH REPAIRS.

PROCEDURES SHALL BE PROVIDED TO ELECTRIC BOAT DIVISION VIA A PROPERLY COMPLETED VENDOR PROCEDURE APPROVAL REQUEST (VPAR, EB FORM 84-01-2974). PERMISSION TO PERFORM REPAIR WELDING (WHEN REQUIRED) SHALL BE REQUESTED VIA A PROPERLY COMPLETED VENDOR INFORMATION REQUEST (VIR, EB FORM 84-01-2205). SELLER SHALL SEND THESE DOCUMENTS TO THE ELECTRIC BOAT DIVISION BUYER DESIGNATED ON THE PURCHASE ORDER.

B. SELLER'S AND SELLER'S SUBCONTRACTOR PREVIOUSLY APPROVED PROCEDURES

1. WELDING/BRAZING PROCEDURES ARE TYPICALLY APPROVED FOR EITHER GENERAL USE WITHOUT RESTRICTION OR FOR NON-CRITICAL APPLICATIONS ONLY.
2. ALL REVISIONS TO WELDING/BRAZING PROCEDURES WHICH REQUIRE QUALIFICATION OR REQUALIFICATION AS SPECIFIED BY PARAGRAPHS 4.7 AND 4.8 OF MIL-STD-248C OR BY PARAGRAPH 6.3.3 OF PUBLICATION 250-1500-1 MUST

BE SUBMITTED ON A VPAR.

3. ALL PROCEDURES WHICH HAVE BEEN REVISED BUT DO NOT REQUIRE REQUALIFICATION AS SPECIFIED IN PARAGRAPHS 4.7 AND 4.8 OF MIL-STD-248C OR BY PUBLICATION 250-1500-1, SHALL BE SUBMITTED FOR INFORMATION USING A VPAR PRIOR TO START OF MANUFACTURE BUT NOT MORE THAN THIRTY (30) DAYS AFTER RECEIPT OF ORDER. THE SUBMITTAL SHALL CLEARLY DESCRIBE THE FULL EXTENT OF ALL CHANGES.
4. PROCEDURES PREVIOUSLY APPROVED FOR NON-CRITICAL APPLICATIONS AS DEFINED BY PARAGRAPH 4.3 OF PUBLICATION 0900-000-1000 AND/OR PARAGRAPH 4.2.1.2 OF EB SPECIFICATION 2788 IN WHICH APPLICATIONS ARE NOT SPECIFICALLY LISTED IN THE WELDING PROCEDURES BY EBPN OR BY VENDOR DRAWING AND PART NUMBER SHALL BE RESUBMITTED USING A VPAR WITH THE APPLICATION/S CLEARLY IDENTIFIED.
5. EXCEPT FOR NON-CRITICAL PROCEDURES DESCRIBED IN 4. ABOVE PROCEDURES WHICH HAVE PREVIOUSLY RECEIVED ELECTRIC BOAT DIVISION WRITTEN APPROVAL, NEED NOT BE RESUBMITTED FOR APPROVAL OR INFORMATION ON THIS PURCHASE ORDER PROVIDED THAT THE PROCEDURE, INCLUDING REVISION, IS THE SAME AS THAT PREVIOUSLY APPROVED.
6. WHEN PREVIOUSLY APPROVED PROCEDURES AS DESCRIBED IN 5. ABOVE ARE TO BE USED, SELLER SHALL COMPLETE THE ATTACHED FORM 84-00-5423 (CERTIFICATION OF PREVIOUSLY APPROVED PROCEDURE) FOR EACH PROCEDURE OR PROVIDE CERTIFICATION ON A SIMILAR SELLER'S FORMAT CONTAINING ALL OF THE INFORMATION REQUIRED BY FORM 84-00-5423. THE ORIGINAL AND ONE COPY OF THE SELLER'S CERTIFICATION MUST BE SENT TO THE BUYER DESIGNATED ON THE ORDER NO LATER THAN (30) THIRTY DAYS FOLLOWING THE SELLER'S RECEIPT OF THE ORDER, AND IN ALL INSTANCES PRIOR TO THE START OF THE SELLER'S MANUFACTURE UNDER THIS ORDER, WHICHEVER IS FIRST.
7. THE ABOVE REQUIREMENTS DO NOT RELIEVE THE

SELLER OF HIS RESPONSIBILITY TO COMPLY WITH THE SPECIFICATION REQUIREMENTS OF THE PURCHASE ORDER. ANY DEVIATIONS FROM OR WAIVERS TO THE PURCHASE ORDER REQUIREMENTS MUST BE CLEARLY IDENTIFIED AS SUCH BY THE SELLER AND MUST BE APPROVED IN WRITING BY ELECTRIC BOAT DIVISION.

NOTE:

MATERIAL PROVIDED TO UNAPPROVED PROCEDURES OR UNAPPROVED OR INCORRECT PROCEDURE REVISIONS ARE SUBJECT TO REJECTION.
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