

This item has been designated as a structural nuclear outsourced product and is subject to enhanced Materials Management, Supplier Quality and Engineering oversight. Material is subject to in-process inspections throughout the entire manufacturing process. Inspections may include, but are not limited to, piece part inspections, witnessing specific manufacturing operations, engineering surveillances, assembly and test. Examples of inspection hold points include the following:

Special Processes (i.e. Welding, NDT, Heat Treatment)

Testing (e.g. First Article, Acceptance, Shock/Vibe Qualification, Production)

Complex Machining Operations

Critical Dimensional Inspection

Known Discrepancies/Non-Conformances associated with the part or assembly

Complex Assembly Operations

Supplier technical assessments are required to be conducted by the Buyer to verify that the supplier has the capacity and capability to meet all technical and quality requirements.

Buyer will specify the required inspection hold points within the part ordering data. If the inspection hold points are unclear or need clarification, seller shall submit a Vendor Information Request for disposition