

FIRST ARTICLE INSPECTION IS REQUIRED, THE SUPPLIER SHALL PERFORM A FIRST ARTICLE INSPECTION CONSISTING OF 100% DIMENSIONAL INSPECTION OF ALL DIMENSIONAL ATTRIBUTES SPECIFIED ON THE ASSEMBLY DRAWING AND APPLICABLE DRAWING DETAILS FOR EACH OF THE PIECE PARTS OF THE ASSEMBLY. FOR MACHINED PARTS IN MULTIPLE QUANTITIES, FIRST PIECE INSPECTION RESULTS ARE ACCEPTABLE. THE FIRST ARTICLE INSPECTION RESULTS SHALL BE REPORTED TO ELECTRIC BOAT CORPORATION VIA A VENDOR PROCEDURE APPROVAL REQUEST (VPAR) FORM (FORM NO. 84-01-2974), OR IF THE RESULTS OF THE INSPECTION ARE NONCONFORMING, THE RESULTS SHALL BE REPORTED ON A VENDOR INFORMATION REQUEST (VIR) FORM (FORM NO. 84-01-2205). THE SUPPLIER MAY USE THE ELECTRIC BOAT CORPORATION SPARS SYSTEM TO REPORT THE RESULTS VIA VTDX, OR VIR FOR NONCONFORMING RESULTS. THE FIRST ARTICLE INSPECTION REPORT SHALL PROVIDE THE ACTUAL RECORDED DIMENSIONAL INSPECTION RESULTS. ALL FIRST ARTICLE INSPECTION REPORTS SHALL BE TRACEABLE TO THE INDIVIDUAL PIECE PART UNIQUE IDENTITY MARKING AND TO THE APPLICABLE ASSIGNED ASSEMBLY IDENTITY MARKING. SUBMITTAL OF FIRST ARTICLE INSPECTION RESULTS SHALL BE INCREMENTALLY DURING THE MANUFACTURING PROCESS PRIOR TO ASSEMBLY AND FABRICATION OF ASSEMBLIES.