

Coded Note Number: **B2020**

Revision: **C001**

Date: **May XX, 2018**

Title: **DEFINITION OF A FORGING**

1. When using a forging to manufacture this Purchase Order (PO) item, Newport News Shipbuilding (NNS) requires the following be met:
 - a) The forging shall be a metal product that has been heated and hot compressively formed into a predetermined shape that produces a grain flow preferential to the part being produced.
 - b) The original cross-sectional area of the ingot or original cast product shall be at least three times the cross-sectional area of the main body of the forging, forged bar or forged rod.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	MM/DD/YYYY