

Coded Note Number: **B2020**

Revision: **C003**

Date: **August 14, 2018**

Title: **DEFINITION OF A FORGING**

1. When using a forging to manufacture this Purchase Order (PO) item, Newport News Shipbuilding (NNS) requires the following be met:
 - a) The forging shall be a metal product that has been heated and hot compressively formed into a predetermined shape that produces a grain flow preferential to the part being produced.
 - b) The original cross-sectional area of the ingot or original cast product shall be at least three times the cross-sectional area of the main body of the forging, forged bar or forged rod.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	6/12/2018
C002	Changed to correct formatting issues <u>Removed:</u> 1. Footer removed from each page.	7/18/2018
C003	<u>Removed:</u> Return(s) (blank line(s)) following revision history note after table removed to allow SAP ZIPM functionality.	08/14/2018

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.