

Coded Note Number: **B2040**

Revision: **C001**

Date: **May XX, 2018**

Title: **VENDOR DEVELOPED DRAWING IS REQUIRED FOR WELDED ITEMS/ASSEMBLIES**

1. The Supplier shall have a drawing for this Purchase Order (PO) item that includes the following information:
 - a) A note stating that welding shall be in accordance with the applicable fabrication document(s),
 - b) All essential welding and required nondestructive test (NDT) details, using symbols that comply with AWS A2.4 and MIL-STD-22,
 - c) The applicable welding class(es), and
 - d) The Supplier's and/or subcontractor's welding procedure number(s).
2. Where more than one weld joint is required, the drawing shall identify each joint with a unique identifier. Any associated NDT documentation shall correlate to the unique joint identifier.
3. The Supplier shall make the drawing available to Newport News Shipbuilding (NNS) upon request.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	MM/DD/YYYY