

Coded Note Number: **B2040**

Revision: **C002**

Date: **July 18, 2018**

Title: **VENDOR DEVELOPED DRAWING IS REQUIRED FOR WELDED ITEMS/ASSEMBLIES**

1. The Supplier shall have a drawing for this Purchase Order (PO) item that includes the following information:
 - a) A note stating that welding shall be in accordance with the applicable fabrication document(s),
 - b) All essential welding and required nondestructive test (NDT) details, using symbols that comply with AWS A2.4 and MIL-STD-22,
 - c) The applicable welding class(es), and
 - d) The Supplier's and/or subcontractor's welding procedure number(s).
2. Where more than one weld joint is required, the drawing shall identify each joint with a unique identifier. Any associated NDT documentation shall correlate to the unique joint identifier.
3. The Supplier shall make the drawing available to Newport News Shipbuilding (NNS) upon request.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	6/12/2018
C002	Changed to correct formatting issues <u>Removed:</u> 1. Footer removed from each page.	7/18/2018

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.