

Coded Note Number: **B2040**

Revision: **C003**

Date: **August 14, 2018**

Title: **VENDOR DEVELOPED DRAWING IS REQUIRED FOR WELDED ITEMS/ASSEMBLIES**

1. The Supplier shall have a drawing for this Purchase Order (PO) item that includes the following information:
  - a) A note stating that welding shall be in accordance with the applicable fabrication document(s),
  - b) All essential welding and required nondestructive test (NDT) details, using symbols that comply with AWS A2.4 and MIL-STD-22,
  - c) The applicable welding class(es), and
  - d) The Supplier's and/or subcontractor's welding procedure number(s).
2. Where more than one weld joint is required, the drawing shall identify each joint with a unique identifier. Any associated NDT documentation shall correlate to the unique joint identifier.
3. The Supplier shall make the drawing available to Newport News Shipbuilding (NNS) upon request.

<b>Revision History Table</b>		
<b>Rev</b>	<b>Description</b>	<b>Revision Date</b>
C001	Initial Issue	6/12/2018
C002	Changed to correct formatting issues <u>Removed:</u> 1. Footer removed from each page.	7/18/2018
C003	<u>Removed:</u> Return(s) (blank line(s)) following revision history note after table removed to allow SAP ZIPM functionality.	08/14/2018

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**