

Coded Note Number: **C2750**

Revision Level: **C003**

Date: **November 21, 2017**

Title: **RELIEF VALVE SETTING CERTIFICATION**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision C002 – Change to distribution requirement.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

The relief valve setting certificate shall document relief valve set values specified within this purchase order. The vendor may elect to supply his own test record but it shall include the following data as a minimum:

1. Vendor name
2. Purchase order number and item
3. Newport News Part Number
4. Applicable specification and revision
5. Specified set value(s)
6. Set value tolerance
7. Actual set value
8. Other allowable values(e.g. seat leakage, reseal pressure)
9. Unique identification number of valve or component (serial no.)
10. Inspector (print)
11. Inspector signature/stamp
12. Date of test
13. Test media (air, water, steam)
14. Test facility and location (if not the same as valve manufacturer)
15. **Rated capacity (at accumulation pressure)**
16. **Accumulation (at rated capacity)**
17. **Blow down (If adjustable, list adjustable blow down range as well as actual blow down setting)**
18. **Installation limitations of valve (maximum permissible inlet pressure loss and maximum permissible backpressure for which valve is designed)**

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The requirements specified in this coded note apply to all suppliers, including those who are approved to ship material under our 'Supplier Delegated Inspection' program.

Submit Relief Valve Setting Certification as follows:

1. **Email a copy to: ReliefValveCerts@hii-nns.com; and**
2. **Provide one copy of the certification with your shipment.**

