

Coded Note Number: **C2970**

Revision Level: **C001**

Date: **March 16, 2017**

Title: **HYDRAULIC CYLINDER WELDING CERTIFICATION**

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**

**Change from Revision 3080 – Editorial change to reformat to current standard.**

**Bolded font indicates changed/added content.**

**[Text deleted] inserted in the document indicates the removal of content.**

Quantity: One (1) copy

Cylinders to which welding does not conform to Appendix K shall be subject to the following:

Certificates stating that all tests as shown below were successfully performed.

One hydraulic cylinder of each style & bore size shall be shock tested and shall meet Grade "A" hi-shock requirement of MIL-S-901.

All untested cylinders shall provide certified documentation indicating that the chemical composition (within specification) and the manufacturing process is the same as the process of the shock tested cylinder.

Certification shall be presented indicating that all cylinders ordered on this purchase order shall have been hydrostatically tested to conform to test pressures indicated herein.