

D1330-19960324

D1330
Revision Level C000
Revision Date March 24, 1996
CASTING DRAWINGS

REPRODUCIBLE DRAWINGS WITH FINISHED DIMENSIONS AND DESIGN THICKNESS OF EACH CAST PART REQUIRING NONDESTRUCTIVE TESTING WILL BE SUBMITTED.

THE EXTENT OF INSPECTION OF MATERIAL IS TO BE SHOWN ON YOUR DRAWINGS. ONE OF THE FOLLOWING METHODS OF DRAWING SUBMITTAL IS TO BE USED IN THIS RESPECT:

1. ONE REPRODUCIBLE COPY OF THE CASTING DETAIL DRAWING IS TO BE SUBMITTED FOR APPROVAL.
2. IF A CASTING DETAIL DRAWING IS NOT REQUIRED FOR APPROVAL BY THE EQUIPMENT SPECIFICATION, THE EXTENT OF RADIOGRAPHIC INSPECTION IS TO BE INDICATED ON THE NEXT MOST DETAILED DRAWING (ASSEMBLY OR SUB-ASSEMBLY), EITHER ON THE ASSEMBLY ITSELF OR BY ANCILLARY SKETCH ON THE ASSEMBLY DRAWING. IN THIS CASE, TWO PRINTS OF THE CASTING DRAWING DETAILING FINAL MACHINE CONDITION ARE TO ACCOMPANY YOUR SUBMITTAL OF FILM FOR REVIEW OF RADIOGRAPHIC SHOOTING SKETCHES.

THOSE DRAWINGS INVOLVING CASTINGS THAT REQUIRE NONDESTRUCTIVE TEST (NDT) MUST STATE APPLICABLE FABRICATION DOCUMENT AND ARE TO INCLUDE THE FOLLOWING DATA: CASTING CATEGORY, SUB-CATEGORY AND LEVEL, RSS NUMBER, TYPES OF NDT AND THE AREAS TO BE SUBJECTED TO NDT. NDT SYMBOLS AND DEFINED AREAS SHALL BE DEPICTED IN ACCORDANCE WITH AWS A2.2 WHERE APPLICABLE.