

D1330  
Revision Level C001  
Revision Date January 23, 2012  
CASTING DRAWINGS

D1330

Reproducible drawings with finished dimensions and design thickness of each cast part requiring nondestructive testing shall be submitted.

The extent of inspection of material is to be shown on your drawings. One of the following methods of drawing submittal is to be used in this respect:

1. One reproducible copy of the casting detail drawing is to be submitted for approval.
2. If a casting detail drawing is not required for approval by the equipment specification, the extent of radiographic inspection is to be indicated on the next most detailed drawing (assembly or sub-assembly), either on the assembly itself or by ancillary sketch on the assembly drawing. In this case, two prints of the casting drawing detailing final machine condition are to accompany your submittal of film for review of radiographic shooting sketches.

One reproducible copy of the casting detail drawing is to be submitted for approval.

Those drawings involving castings that require nondestructive test (NDT) must state applicable fabrication document and are to include the following data: casting category, sub-category and level, RSS number, types of NDT and the areas to be subjected to NDT. NDT symbols and defined areas shall be depicted in accordance with **requirements of Appendix K**.