

F1040
Revision Level A
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SYMBOL 4 NUT TO MIL-S-1222 MODS

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MIL-S-1222F - (4) MODIFICATIONS FOR SYMBOL 4
NUTS:

ADD FOOTNOTE 2/ TO TABLE 1 (CHEMICAL
REQUIREMENTS) AS FOLLOWS:

2/ AISI 4140, 4142, OR 4145, IN ACCORDANCE
WITH FED-STD-66 (EXCEPT THAT THE LOWER
LIMIT OF SILICON SHALL BE 0.15 PERCENT).
THIS IS CONSIDERED AN UPGRADE IN MATERIAL
AND MAY BE USED IN THE MANUFACTURE OF
SYMBOL 4 NUTS AT THE DISCRETION OF THE
MANUFACTURER.

REVISE PARAGRAPH 3.4.1 TO READ AS FOLLOWS:

3.4.1 MANUFACTURE - NUTS SHALL BE MADE BY
HOT OR COLD FORGING OR BY HOT PUNCHING,
THEN HEAT TREATED TO CONFORM TO THE MECH-
ANICAL PROPERTIES SPECIFIED IN TABLE II.
NUTS MAY ALSO BE MACHINED FROM BAR STOCK THAT
MEETS THE CHEMICAL AND MECHANICAL REQUIRE-
MENTS SPECIFIED FOR TYPE II, SYMBOL 4 MATER-
IALS.