

Coded Note Number: **F1040**

Revision Level: **C001**

Date: **April 10, 2017**

Title: **SYMBOL 4 NUT TO MIL-S-1222 MODS**

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**

**Change from Revision A– Editorial change to reformat to current standard.**

**Bolded font indicates changed/added content.**

**[*Text deleted*] inserted in the document indicates the removal of content.**

MIL-S-1222F - (4) modifications for Symbol 4 nuts:

Add Footnote 2/ to Table 1 (Chemical Requirements) as follows:

2/ AISI 4140,4142, or 4145, in accordance with FED-STD-66 (except that the lower limit of Silicon shall be 0.15 percent). This is considered an upgrade in material and may be used in the manufacture of Symbol 4 nuts at the discretion of the manufacturer.

Revise paragraph 3.4.1 to read as follows:

3.4.1 Manufacture - Nuts shall be made by hot or cold forging or by hot punching, then heat treated to conform to the mechanical properties specified in table II. Nuts may also be machined from bar stock that meets the chemical and mechanical requirements specified for type II, Symbol 4 materials.