

Coded Note Number: HC001

Revision: C003

Date: July 12xx, 2019

Title: HC001 - VALVE WELDING HEAT CONTROL

If the valve is installed during welding, weld in quarters using 125 F interpass temperature. Mid-position valve if possible. Follow Section G (Reduced Heat Input / Cooling Methods) of W91 / 191 Appendix A or **W93 Appendix A, as applicable. For mechanized welding, see Appendix B.**

| <b>Revision History Table</b> |                           |                      |
|-------------------------------|---------------------------|----------------------|
| <b>Rev</b>                    | <b>Description</b>        | <b>Revision Date</b> |
| C001                          | Original Issue            | 09-10-14             |
| C002<br>/3                    | Addition of W93 reference | 07-12-19             |

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**