

Coded Note Number: HC009

Revision: C002

Date: July 12, 2019

Title: HC009 - VALVE WELDING HEAT CONTROL

Weld in halves using 125 F interpass temperature. Mid-position valve if possible.
Follow Section G (Reduced Heat Input / Cooling Methods) of W91 / 191 Appendix A or
W93 Appendix A, as applicable. For mechanized welding, see Appendix B.

Revision History Table		
Rev	Description	Revision Date
C001	Original Issue	10-27-14
C002	Addition of W93 reference	07-12-19

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.