

Coded Note Number: HC019

Revision: C002

Date: July 15, 2019

Title: HC019 VALVE WELDING HEAT CONTROL

Weld in halves using 125 F interpass temperature. Mid- position the stem / disc. Follow Section G (Reduced Heat Input / Cooling Methods) of W91 / 191 Appendix A **or W93 Appendix A, as applicable. For mechanized welding, see Appendix B.**

<b>Revision History Table</b>		
<b>Rev</b>	<b>Description</b>	<b>Revision Date</b>
C001	Original Issue	10-27-14
C002	Addition of W93 reference	07-15-19

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**