

Coded Note Number: HC020

Revision: C002

Date: July 15, 2019

Title: HC020 VALVE WELDING HEAT CONTROL

Follow preheat and interpass instructions of the applicable WTN. Mid- position the stem / disc. Follow Section G (Reduced Heat Input / Cooling Methods) of W91 / 191 Appendix A or **W93 Appendix A, as applicable. For mechanized welding, see Appendix B.**

Revision History Table		
Rev	Description	Revision Date
C001	Original Issue	10-27-14
C002	Addition of W93 reference	07-15-19

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.