

Coded Note Number: **HC022**

Revision: **C002**

Date: **July 18, 2019**

Title: **VALVE WELDING HEAT CONTROL**

If the valve is installed during welding, weld in halves using 125 F interpass temperature. Mid- position the stem / disc. Follow Section G (Reduced Heat Input / Cooling Methods) of W91 / 191 Appendix A or **W93 Appendix A, as applicable. For mechanized welding, see Appendix B.**

<b>Revision History Table</b>		
<b>Rev</b>	<b>Description</b>	<b>Revision Date</b>
C001	Original Issue	09-10-14
C002	<u>ADDED</u> : Reference to W93	07-18-19

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**