

Coded Note Number: HC029

Revision: C001

Date: April 26, 2019

Title: HC029 - VALVE WELDING HEAT CONTROL

This seawater service valve has been lubricated by the vendor prior to shipment. Disassembly prior to welding shall only be required if heat controls in accordance with W91 / 191 Appendix A, Section D and Section G (Reduced Heat Input / Cooling Methods) are not utilized. If welding with heat controls, trades shall ensure that the end piece fasteners are in the required torque range after welding. If the valve is disassembled prior to welding, trades shall ensure that lubrication is satisfactory prior to reassembly (Refer to CCPP-8005 & M42-18.3 for guidance).

<b>Revision History Table</b>		
<b>Rev</b>	<b>Description</b>	<b>Revision Date</b>
C001	Original Issue	04-26-19

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**