

Coded Note Number: **HC029**

Revision: **C002**

Date: **July 18, 2019**

Title: **VALVE WELDING HEAT CONTROL**

This seawater service valve has been lubricated by the vendor prior to shipment. Disassembly prior to welding shall only be required if heat controls in accordance with Section D and G (Reduced Heat Input / Cooling Methods) of W91/191 Appendix A are not utilized. Trades shall ensure the end piece fasteners are in the required torque range after welding with heat controls. If the valve is disassembled prior to welding, trades shall ensure the lubrication is satisfactory prior to reassembly (Refer to CCPP-8005 & M42-18.3 for guidance). **For mechanized welding, valve must be disassembled prior to welding.**

Revision History Table		
Rev	Description	Revision Date
C001	Original Issue	09-10-14
C002	<u>ADDED</u> : Reference to mechanized welding.	07-18-19

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.