

This seawater service valve has been lubricated by the vendor prior to shipment. Disassembly prior to welding shall only be required if heat controls in accordance with paragraph "Socket Welded Valve Heat Control Technique Requirements" and section "Reduced Heat Input / Cooling Methods" of W-91 Appendix A are not utilized. Trades shall ensure the end piece fasteners are in the required torque range after welding with heat controls. If the valve is disassembled prior to welding, trades shall ensure the lubrication is satisfactory prior to reassembly (Refer to CCPP-8005 & M42-18.3 for guidance). For mechanized welding, valve must be disassembled prior to welding.