

Coded Note Number: **IC00K**

Revision: **C001**

Date: **November 26, 2018**

Title: **WRITTEN NDT PROCEDURE IAW TECH PUB 271 REQUIRED**

Non-Destructive Testing (NDT) by qualified personnel using a written procedure is required for this Purchase Order (PO) item.

1. Written procedure requirements. The NDT procedure requires approval by a Level III Examiner. The procedure shall meet the requirements of NAVSEA Technical Publication T9074-AS-GIB-010/271 and the requirements herein.

1.1. The Supplier shall maintain the procedure used for this PO item. The procedure shall be available to NNS upon request.

2. Procedure content requirements. The NDT procedure shall contain:

a) The minimum requirements as specified in NAVSEA Technical Publication T9074-AS-GIB-010/271.

b) Detailed acceptance criteria as required by the PO, applicable specifications, and drawings. The acceptance criteria shall be detailed enough to be self-standing. Acceptance criteria may be contained in separate attachments, addenda, or supplements to the base procedure.

c) A statement that the fitting Manufacturer's, Supplier's, or subcontractor's NDT personnel are certified in accordance with SNT-TC-1A as modified by NAVSEA Technical Publication T9074-AS-GIB-010/271. Reference the fitting Manufacturer's, Supplier's, or subcontractor's NDT personnel certification procedure in the NDT procedure.

d) A certification statement signed by the Level III Examiner, as required by paragraph 1.7.1 of NAVSEA Technical Publication T9074-AS-GIB-010/271.

e) The signature of the Level III Examiner approving the procedure. The name of the person approving the NDT procedure shall be identified in the procedure as a Level III Examiner.

2.1. NDT procedure checklists to aid Suppliers in developing procedure(s) in accordance with NAVSEA Technical Publication T9074-AS-GIB-010/271 are available on the NNS Supplier website.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	11/26/2018