

Coded Note Number: **IC00K**

Revision: **C002**

Date: **November 30, 2018**

Title: **WRITTEN NDT PROCEDURE IAW TECH PUB 271 REQUIRED**

Non-Destructive Testing (NDT) by qualified personnel using a written procedure is required for this Purchase Order (PO) item.

1. Written procedure requirements. The NDT procedure requires approval by a Level III Examiner. The procedure shall meet the requirements of NAVSEA Technical Publication T9074-AS-GIB-010/271 and the requirements herein.
 - 1.1. The Supplier shall maintain the procedure used for this PO item. The procedure shall be available to NNS upon request.
2. Procedure content requirements. The NDT procedure shall contain:
 - a) The minimum requirements as specified in NAVSEA Technical Publication T9074-AS-GIB-010/271.
 - b) Detailed acceptance criteria as required by the PO, applicable specifications, and drawings. The acceptance criteria shall be detailed enough to be self-standing. Acceptance criteria may be contained in separate attachments, addenda, or supplements to the base procedure.
 - c) A statement that the fitting Manufacturer's, Supplier's, or subcontractor's NDT personnel are certified in accordance with SNT-TC-1A as modified by NAVSEA Technical Publication T9074-AS-GIB-010/271. Reference the fitting Manufacturer's, Supplier's, or subcontractor's NDT personnel certification procedure in the NDT procedure.
 - d) A certification statement signed by the Level III Examiner, as required by paragraph 1.7.1 of NAVSEA Technical Publication T9074-AS-GIB-010/271. This signature shall also document the Level III Examiner's approval of the procedure. The name of the person approving the NDT procedure shall be identified in the procedure as a Level III Examiner.
- 2.1. NDT procedure checklists to aid Suppliers in developing procedure(s) in accordance with NAVSEA Technical Publication T9074-AS-GIB-010/271 are available on the NNS Supplier website.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	11/26/2018
C002	<u>REVISED</u> : 1. Paragraphs 2d and 2e from Rev. C001 revised (combined) to form paragraph 2d. Reason: Only one Level III Examiner signature is required.	11/30/2018

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.