

IC219
Revision Level C002
Revision Date April 10, 2011
NNS SUPPLIED MATERIAL

NEWPORT NEWS SUPPLIED MATERIAL

ACCEPTANCE OF PRODUCTS SUPPLIED BY YOUR COMPANY IS CONTINGENT UPON EXACT COMPLIANCE TO THE FOLLOWING MATERIAL ACCOUNTABILITY, IDENTIFICATION, AND MARKING REQUIREMENTS.

MATERIAL SUPPLIED BY NNS (INCLUDING ANY NNS CONTRACTED DISTRIBUTION CENTER AND/OR SUPPLIERS) IN CONNECTION WITH THIS PURCHASE ORDER SHALL BE USED ONLY FOR THE PURPOSE SPECIFIED HEREIN. SUBSTITUTION OF OTHER MATERIAL FOR MATERIAL SUPPLIED BY NEWPORT NEWS IS PROHIBITED. MATERIAL SUPPLIED FOR USE ON A SPECIFIC LINE ITEM SHALL NOT BE USED ON ANY OTHER LINE ITEM WITHOUT THE EXPRESS WRITTEN APPROVAL OF NEWPORT NEWS.

THE VENDOR SHALL PERFORM A RECEIPT INSPECTION OF NEWPORT NEWS FURNISHED MATERIALS. THE VENDOR SHALL SIGN AND RETURN THE SHIPPING NOTICE ATTESTING THAT THE MATERIAL DESCRIBED WAS RECEIVED. THE VENDOR SHALL ALSO SUBMIT A DISCREPANCY REPORT WITHIN 15 DAYS OF RECEIPT OF MATERIAL IF ANY OF THE MATERIAL, OR MARKINGS ON THE MATERIAL, DIFFERS FROM THE PRODUCTION TAG OR SHIPPING NOTICES, OR IS OTHERWISE DEFICIENT.

IDENTIFICATION MARKINGS ON MATERIAL SUPPLIED BY NEWPORT NEWS SHALL BE MAINTAINED THROUGHOUT THE MANUFACTURING, ASSEMBLY, MACHINING, OR FABRICATION PROCESS. WHENEVER MARKINGS WILL BE OBLITERATED BY MACHINING, WELDING, FABRICATION OR OTHER PROCESSES, THE MARKINGS SHALL BE RECORDED PRIOR TO THE OPERATION AND REAPPLIED IN A VISIBLE LOCATION AFTER THE OPERATION.

- O MARKINGS SHALL BE APPLIED IN ACCORDANCE WITH MIL-STD-792.
- O FOR EACH COMPONENT THAT IS TOO SMALL (LESS THAN 3/8 SQUARE INCH MARKING AREA), OR OF A CONFIGURATION THAT PRECLUDES APPLICATION OF PERMANENT MARKING, THE MARKING SHALL BE RECORDED ON A METAL TAG WHICH SHALL BE ATTACHED TO THE COMPONENT OR, FOR MULTIPLE

IDENTICAL COMPONENTS, TO THE CONTAINER.
FOR EACH COMPONENT, INTERNAL TO AN
ASSEMBLY, THAT IS TOO SMALL, OR OF A
CONFIGURATION THAT PRECLUDES APPLICATION
OF PERMANENT MARKING, THE METAL TAG
SHALL BE ATTACHED TO THE EXTERIOR OF
THE ASSEMBLY.

- O IN CASE OF DOUBT REGARDING HOW A
COMPONENT SHOULD BE MARKED CONTACT THE
PURCHASER FOR A DETERMINATION BEFORE
ASSEMBLY OR BEFORE PACKAGING AND
SHIPPING.

IDENTIFICATION MARKINGS APPLICABLE TO
MATERIAL SUPPLIED BY NEWPORT NEWS ARE BASED
ON THE CONTROL LEVEL OF THE MATERIAL.

- O FOR COMPONENTS IDENTIFIED AS CM-A OR CM-FAC
CONTROL LEVEL
IDENTIFICATION MARKINGS ARE NOT REQUIRED
TO BE MAINTAINED OR MARKED ON THE
FINISHED COMPONENT UNLESS MARKINGS ARE
SPECIFIED IN THE ITEM DESCRIPTION ABOVE
OR BY THE DRAWING(S)/SPECIFICATION(S)
REFERENCED IN THE ITEM DESCRIPTION.
- O FOR COMPONENTS IDENTIFIED AS CM-I
CONTROL LEVEL ALL IDENTIFICATION
MARKINGS, EXCEPT MANUFACTURERS'
TRADEMARKS, SHALL BE MAINTAINED AND
REAPPLIED TO THE FINISHED COMPONENT.
FOR INFORMATION, A NEWPORT NEWS LOT
IDENTIFICATION NUMBER GENERALLY APPEARS
IN THE FOLLOWING FORMAT:
Q7654321 OR AAA/22222-222/NN.
- O FOR COMPONENTS NOT IDENTIFIED BY CONTROL
LEVEL TREAT AS CM-I.

FOR COMPONENTS WHERE MARKINGS WILL NOT BE
VISIBLE AFTER ASSEMBLY (E.G., VALVE
INTERNALS), A LISTING SHALL BE PROVIDED
WHICH SHALL IDENTIFY EACH COMPONENT AND
CORRELATE TO IT ANY AND ALL MARKINGS APPLIED.

ALL EXCESS MATERIAL TO BE RETURNED TO NEWPORT NEWS
SHALL BE MARKED WITH ITS ORIGINAL HEAT NUMBER

AND/OR OTHER MATERIAL IDENTIFICATION MARKINGS.