

IC224  
Revision Level C001  
Revision Date January 20, 2011  
NDT PROCEDURE APPLICABILITY

Coded Note Number: IC224

Title: Applicability of Non-Destructive Test Procedure  
Submittal Coded Notes for Complex Assemblies

Applicability of Coded Note LI020: When ultrasonic test is specified to be performed on a final machined surface, weld metal surface (or) on the base material of a level I pressure boundary part, in accordance with MIL-STD-271, NAVSEA T9074-AS-GIB-010/271 or MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI021: When alloy identity test is specified to be performed on a final machined surface, weld metal surface (or) on the base material of a level I pressure boundary part, in accordance with MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI022: When liquid penetrant test is specified to be performed on a final machined surface or weld metal surface, in accordance with MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI023: When magnetic particle test is specified to be performed on a final machined surface or weld metal surface, in accordance with MIL-STD-2132, the applicable procedure shall be submitted for approval.