

Coded Note Number: **IC224**

Revision: **C002**

Date: **January 8, 2013**

Title: **Applicability of Non-Destructive Test Procedure Submittal
Coded Notes for Complex Assemblies**

Applicability of Coded Note LI020: When ultrasonic test is specified to be performed on a final machined surface, weld metal surface (or) on the base material of a level I pressure boundary part, in accordance with MIL-STD-271, NAVSEA T9074-AS-GIB-010/271 or MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI021: When alloy identity test is specified to be performed on a final machined surface, weld metal surface (or) on the base material of a level I pressure boundary part, in accordance with MIL-STD-2132 **and the effective revision invoked per the purchase order contract requires revision C or earlier**, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI022: When liquid penetrant test is specified to be performed on a final machined surface or weld metal surface, in accordance with **MIL-STD-271, NAVSEA T9074-AS-G1B-010/271** or MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI023: When magnetic particle test is specified to be performed on a final machined surface or weld metal surface, in accordance with MIL-STD-2132, the applicable procedure shall be submitted for approval.

Applicability of Coded Note LI070: When visual test is specified to be performed in accordance with MIL-STD-271 for a completed fabricated weld joint that is in accordance with MIL-STD-278, the applicable procedure shall be submitted for approval.