

Coded Note Number: **LIA20**

Revision: **C001**

Date: **November 28, 2018**

Title: **NNS APPROVED ULTRASONIC TEST (UT) PROCEDURE IAW TECH PUB 271 REQUIRED**

A Newport News Shipbuilding (NNS) approved Ultrasonic Test (UT) procedure meeting the requirements of NAVSEA Technical Publication T9074-AS-GIB-010/271 is required for this Purchase Order (PO) item.

1. The requirement to have an NNS approved UT procedure may be satisfied through one of the following methods:

1.1. Use of an Approved Procedure. UT in accordance with a UT procedure number and revision listed on the PO for this PO item is authorized; no submittal is required.

1.2. Submittal of a New Procedure for Approval. If the Supplier or subcontractor's UT procedure is not listed for use on this PO item number, the Supplier shall submit a procedure to NNS for approval within 30 days after receipt of this PO using the submittal directions in Section 2.

1.2.1. The following information shall be clearly identified on the submittal:

- a) PO Number and PO item number(s),
- b) Material Number(s),
- c) This coded note number,
- d) UT procedure number and revision,
- e) The specific application for which UT is required (e.g. welds, castings, casting repairs, forgings, or wrought material),
- f) The fabrication document or material specification invoked by the drawing for technique requirements and acceptance criteria to accomplish the UT.

2. Submittal Directions. SPARS (Shipbuilding Partners and Suppliers) enabled suppliers shall submit procedures or notification through <https://spars.huntingtoningalls.com/ngcspars/Auth>

All others shall mail procedures or notification to:

Newport News Shipbuilding (NNS)
4101 Washington Ave.
Newport News, VA 23607
Attn: O52 Software Coordinator, Bldg. 902-2

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	11/28/2018