

Coded Note Number: **LI112**

Revision: **C002**

Date: **June 27, 2012**

Title: **HIGH IMPACT SHOCK TEST PROCEDURE FOR APPROVAL**

PROCEDURE SUBMITTAL:

Prior to performing any high impact shock tests, high impact shock test procedure is required for each test to be performed in accordance with Appendix L. The shock test procedure shall include all required information specified in MIL-S-901D and DI-ENVR-80709.

Note: A shock test procedure template for lightweight and medium weight tests can be accessed via the NNS/O51 sourcing web site.

Heavyweight Shock Test Procedures shall be submitted to the purchaser for approval no later than six (6) months prior to the test date. Lightweight and Medium Weight Shock Test Procedures shall be submitted to the purchaser for approval no later than two (2) months prior to the test date.

The request for approval shall include:

Current purchase order/item number(s),

NN Material Number(s),

This coded note number,

The procedure number/revision.

In the event the scheduled date for submittal cannot be met, the supplier shall provide a complete list of all documents and revisions to be used in advance of submittal.

Full compliance to this submittal requirement is expected.

PRIOR APPROVED PROCEDURES:

If prior approval has been obtained from NNS but the procedure and revision **is not listed** on this purchase order, re-submittal of the procedure is not required. A request for extension of the previous approval shall be submitted and shall include the information detailed above.

NO SUBMITTAL REQUIRED:

If prior approval has been obtained from NNS and the procedure and revision **is listed** on this purchase order, no additional submittal is required to satisfy this requirement.

The above requirements do not relieve the seller of his responsibility to comply with the specification requirements of the purchase order.

Documents/extensions shall be submitted as follows:

SPARS (Shipbuilding Partners and Suppliers) enabled suppliers are required to submit through <https://spars.huntingtoningalls.com/ngcspars/Auth>

All other suppliers shall submit via:

e-mail to pmo@hii-nns.com

or

Newport News Shipbuilding
4101 Washington Avenue
Newport News, VA 23607
Attn: E45 Software Coordinator
Bldg. 600-1