

MK003  
Revision Level C000  
Revision Date June 19, 2003  
MARKING REQTS: CM-I PIPE AND TUBE

THE FOLLOWING INFORMATION IS TO BE PERMANENTLY MARKED ON EACH PIECE/ITEM.

1. MATERIAL CODES- THE APPROPRIATE CODE(S), IF NOT FOUND ELSEWHERE IN THIS PO, SHALL BE ACCESSED AT </SOURCING/INDEX.STM> (PO PERMANENT MARKING MATERIAL CODES). THESE CODES MUST BE USED IN LIEU OF ANY OTHER MATERIAL CODES, GENERIC OR INDUSTRY, INCLUDING MATERIAL CODES WHICH MAY BE REQUIRED BY INDIVIDUAL MATERIAL SPECIFICATIONS.

IF THERE IS NO MATERIAL CODE LISTED FOR THE FINISHED PRODUCT SPECIFICATION AND THE FINISHED PRODUCT SPECIFICATION (MILITARY SPECIFICATION, DRAWING, ETC.) DOES NOT ALTER THE MECHANICAL PROPERTIES, USE THE MATERIAL CODE FOR THE BASE MATERIAL SPECIFICATION.

IF THERE IS NO MATERIAL CODE LISTED FOR THE FINISHED PRODUCT SPECIFICATION AND THE FINISHED PRODUCT SPECIFICATION DOES ALTER THE MECHANICAL PROPERTIES (BY HEAT TREATMENT, COLD FORMING, ETC.) SUBMIT A "VENDOR INFORMATION REQUEST" FOR THE APPROPRIATE MATERIAL CODE.

2. TRACEBACK ID- MUST BE A MARKING THAT PROVIDES TRACEABILITY TO UNIQUE OBJECTIVE QUALITY EVIDENCE OF THE PIECE OF MATERIAL INCLUDING LOT, HEAT, MELT OR BATCH AND ALL MANUFACTURING TEST AND INSPECTION INFORMATION. TRACEBACK ID MUST CORRELATE TO THE CERTIFICATION DOCUMENTATION. WHEN THE PROCUREMENT SPECIFICATION REQUIRES CHEMICAL/MECHANICAL TESTING OR VISUAL/DIMENSIONAL INSPECTION AND DOES NOT DEFINE A LOT, THE FOLLOWING SHALL APPLY:

A. FOR CHEMICAL ANALYSIS, THE MATERIAL MUST BE THE SAME HEAT. HEAT IS DEFINED AS "THE METALLIC OUTPUT OF ONE FURNACE CHARGE". FOR MATERIAL PRODUCED BY THE CONTINUOUS CASTING PROCESS, IF THE SPECIFICATION DOES NOT PRESCRIBE SPECIFIC TRACEBACK ID REQUIREMENTS, THE TRACEBACK ID MUST BE A DESIGNATOR THAT WILL PROVIDE TRACEABILITY TO OBJECTIVE QUALITY EVIDENCE WHICH IS REPRESENTATIVE OF THE MATERIAL FURNISHED TO NNS.

B. FOR DETERMINATION OF MECHANICAL PROPERTIES, THE MATERIAL MUST BE OF THE SAME

HEAT AND HEAT TREATED, WHEN APPLICABLE,  
IN THE SAME BATCH OR CONTINUOUS HEAT  
TREATMENT PROCESS.

C. FOR VISUAL AND DIMENSIONAL INSPECTION,  
A LOT CONSISTS OF ALL ITEMS HAVING  
COMMON PHYSICAL CHARACTERISTICS (I.E.,  
(PRESSURE RATING, DRAWING FIGURE NUM-  
BER, ETC.).

3. MANUFACTURER'S ID- MUST BE A MARKING THAT  
REPRESENTS THE MANUFACTURER'S COMPANY  
NAME, TRADE NAME OR TRADE SYMBOL NUMBER.

THE FOLLOWING INFORMATION IS TO BE  
TEMPORARILY MARKED ON EACH PIECE/ITEM - OR -  
PACKAGE/BUNDLE.

4. PURCHASE ORDER ID- MUST BE A MARKING THAT  
IDENTIFIES THE NNS PURCHASE ORDER AND PUR-  
CHASE ORDER ITEM NUMBER(S) OF THE MATERIAL  
INVOLVED.