

Coded Note Number: **N3100**

Revision: **C005**

Date: **May 13, 2014**

Title: **RADIOGRAPHIC STANDARD SHOOTING SKETCH (RSSS) FOR CASTING**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision C004 was to update the hyperlink.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

QUANTITY: SEE APPENDIX K.

Radiographic Shooting Sketches (RSS's), reproducible for castings in accordance with Appendix K. These sketches must be approved by purchaser prior to production radiography, except when a pilot casting is radiographed for RSS approval. For RSS approval, 2 copies of drawing detailing finished dimensions of casting radiographed shall be submitted. Submittal must be Correlated by purchase order, item number, drawing, RT and heat number.

FORWARD DELIVERABLES HEREIN TO:

Newport News Shipbuilding
4101 Washington Ave
Newport News, VA 23607-2770
ATTN: RT Interpretation Section
Dept O38 Bldg 167/1

The following link contains assistance in meeting the requirements of this coded note.

http://supplier.huntingtoningalls.com/sourcing/document_submittal_checklists.html