

Coded Note Number: **N3100**

Revision: **C006**

Date: **June 5, 2014**

Title: **RADIOGRAPHIC STANDARD SHOOTING SKETCH (RSSS) FOR CASTING**

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**

**Change from Revision C005 was to update the hyperlink.**

**Bolded font indicates changed/added content.**

**[*Text deleted*] inserted in the document indicates the removal of content.**

QUANTITY: SEE APPENDIX K.

Radiographic Shooting Sketches (RSS's), reproducible for castings in accordance with Appendix K. These sketches must be approved by purchaser prior to production radiography, except when a pilot casting is radiographed for RSS approval. For RSS approval, 2 copies of drawing detailing finished dimensions of casting radiographed shall be submitted. Submittal must be Correlated by purchase order, item number, drawing, RT and heat number.

FORWARD DELIVERABLES HEREIN TO:

Newport News Shipbuilding  
4101 Washington Ave  
Newport News, VA 23607-2770  
ATTN: RT Interpretation Section  
Dept O38 Bldg 167/1

The following link contains assistance in meeting the requirements of this coded note.

[http://supplier.huntingtoningalls.com/sourcing/doc\\_submittal\\_checklists.html](http://supplier.huntingtoningalls.com/sourcing/doc_submittal_checklists.html)