

Coded Note Number: **N3150**

Revision: **C004**

Date: **February 4, 2016**

Title: **CORRELATION LIST OF CASTINGS/WELDS THAT REQUIRE RT/UT INSPECTION**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision C003 Added example of contents of a Correlation List.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

QUANTITY: THREE (3) COPIES

Correlation List - List shall identify all castings/welds that require radiographic/ultrasonic inspection in assemblies (such as pumps, hoist and turbines) that have multiple castings/welds, some of which are inaccessible after assembly.

Correlation List is to contain the following information as a minimum:

- **What the part is in the assembly (Body, sleeve, coupling, bonnet etc.) (include the applicable drawing and item numbers)**
- **Identify any RT and/or UT performed**
- **Traceability: Heat number, corresponding RT numbers to Heat and unit serial numbers.**
- **Specific application: (castings, forgings, welds, etc.)**

The following link contains assistance in meeting the requirements of this coded note.

http://supplier.huntingtoningalls.com/sourcing/doc_submittal_checklists.html