

Coded Note Number: **N3300**

Revision: **C001**

Date: **August 28, 2019**

Title: **REQUIRED NDT (VT, PT), WELDED CRES BE FITTINGS**

1. All final welds in this Purchase Order (PO) item made by the fitting manufacturer shall be inspected by Visual Test (VT) and Liquid Penetrant Test (PT) examination.
2. NDT inspection shall be performed in accordance with NAVSEA Technical Publication T9074-AS-GIB-010/271 using the Class 2 acceptance criteria in MIL-STD-2035, in lieu of the ASME Boiler and Pressure Vessel Code.
3. Welds made in the formed fitting by the fitting manufacturer do not require the Radiographic Test (RT) examination or Ultrasonic Test (UT) examination specified in MSS-SP-119.
4. The longitudinal weld in ASTM-A312 welded pipe starting material does not require NDT.

<b>Revision History Table</b>		
<b>Rev</b>	<b>Description</b>	<b>Revision Date</b>
C001	Initial Issue	8/28/2019