

Coded Note Number: **T1540**

Revision Level: **C002**

Date: **October 30, 2014**

Title: **Special Packing Instructions for Carbon Steel Valves**

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**

**Bolded font indicates changed/added content**

**[Text deleted] inserted in the document indicates the removal of content**

Prior to shipment and delivery of this carbon steel valve, temporary packing shall be installed in accordance with the instructions below, **and only after all hydrostatic testing is complete and the valve has been cleaned and fully dried.** The temporary packing shall be manufactured in accordance with MIL-R-46089C GR-M Form-EP **[Text deleted]. [Text deleted].**

Temporary packing installation instructions:

1. Obtain silicone rubber cord with diameter equal to the square braid width of the required graphitic yarn packing.
2. With the packing gland retracted, wind the silicone rubber cord around the valve stem while gently sliding the cord down into the stuffing box.
3. Cut the length of cord such that the top coil of the cord is approximately flush with the top of the packing gland.
4. When the entire length of silicone rubber cord is wound around the valve stem, slide the packing gland into place then reinstall and tighten the packing gland eyebolt nuts sufficiently to compress the silicone rubber cord to ensure that no gaps exist between the valve stem and valve bonnet.
5. Securely attach a metal tag, indelibly marked with the words "Temporary Packing Installed", near the stuffing box, with a wire braid lanyard.