

Coded Note Number: **T1710**

Revision Level: **C002**

Date: **July 10, 2024**

Title: **SPOOL WELDING WIRE REQUIREMENTS**

The preferred identification method for spooled welding wire is labels placed on spool and as a minimum must comply with the following:

- Applied with a strong adhesive.
- Printed on durable material that will remain intact until wire is consumed.
- Placed on spool flange to avoid covering spindle hole or other voids in spool surface.
- Printed so that the MIL-type and wire diameter size is in large/bold letters (3/16" high minimum).

As an alternate marking method, stenciling will be accepted at NNS provided the stenciling meets the following criteria:

1. Applied with durable material that will not fade, run or rub off.
2. Is arranged on the spool flange so that all characters are readable and not missing due to the spindle hole or other voids.
3. Lettering meets the same criteria for size as described above.

Revision History Table		
Rev	Description	Revision Date
C002	Changed first sentence to read: "The preferred identification method for spooled welding wire is labels placed on spool and as a minimum must comply with the following." This deletes the requirement for markings to be on both sides of spool. Change requested by Mood Harp, dept. E37 6/10/24.	7-10-24

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**