

W1190
Revision Level A
Revision Date March 24, 1996
FERROUS FLANGES W/ WOUND GASKETS REQUIREMENTS

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THE GASKET CONTACT SURFACE OF THESE FLANGES IS TO HAVE A FINISH WITH A CIRCULAR LAY (CENTRIC OR PHONOGRAPHIC) HAVING A ROUGHNESS NOT EXCEEDING 500 RHR PRODUCED BY MACHINING NOT LESS THAN 40 CUTS OF UNIFORM DEPTH PER INCH OF FACE WIDTH.