

W1380-19960324

BUTT WELDED FITTINGS SHALL MEET THE REQUIREMENTS OF ANSI-B16.9, ANSI-B16.28 AND IN ADDITION THE FOLLOWING SHALL BE AVAILABLE TO NNS & DDCO. FOR INSPECTION UPON REQUEST:

- (A) BURST TEST RESULTS FOR EACH SIZE AND TYPE PROTOTYPE FITTING TESTED TO COMPLY WITH ANSI-B16.9 & ANSI-B16.28 INCLUDING A COMPLETE HISTORY OF THE MATERIAL AND STRENGTH CHARACTERISTICS OF THE PROTOTYPE FITTING.
- (B) DIMENSIONAL HISTORY OF THE PROTOTYPE FITTING INCLUDING A DESIGN SKETCH WHICH SHOWS LOCATION OF ALL PERTINENT DIMENSIONS, I.E., CROTCH THICKNESS, WELD END THICKNESS, ETC.
- (C) PRODUCTION DRAWINGS WHICH SHOW ALL PERTINENT DIMENSIONS TAKEN FROM THE PROTOTYPE FITTINGS AND AGAINST WHICH THE PRODUCTION FITTINGS ARE CHECKED IN ACCORDANCE WITH ANSI-B16.9 AND ANSI-B16.28.