

W1450-19960324

QUANTITY: (6) COPIES

THESE FITTINGS SHALL HAVE SUFFICIENT INTEGRAL REINFORCEMENT, INCLUDING ATTACHMENT WELD, TO ASSURE THAT THE STRENGTH OF THE PIPE TO WHICH THE FITTINGS ARE ATTACHED IS NOT REDUCED. CALCULATIONS USED IN DETERMINING THIS AND DRAWINGS SHOWING ALL PERTINENT DIMENSIONS AND WELD DETAILS ARE TO BE FURNISHED. CALCULATIONS SHALL BE SIMILAR TO THOSE FOR ANSI STD. B31.1.0 WITH AN INTERNAL CORROSION ALLOWANCE OF .050 INCHES DEDUCTED FOR THE RUN AND FITTING WALL THICKNESS. UNLESS OTHERWISE SPECIFIED IN THIS ORDER, ALL FITTINGS SHALL BE CHAMFERED ON ON THE INLET BORE TO REDUCE TURBULENCE IN THE BRANCH.